



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	459	9075	CRANKSHAFT	1		
2	28	20094	KEY, CRANKSHAFT	1		
3	534	3267A25	MAIN BEARING ASSEMBLY (VAL)	2		
4	17	20032	DOWEL PIN, MAIN BEARING	4		
5	17	65855	DOWEL PIN, REED LOCATING	16		
6	10	45775	SCREW, MAIN BEARING (9/16")	4		
7	11	45774	NUT, MAIN BEARING SCREW	4		
8	34	88498A 1	REED SET, MATCHED	2		
9	34	79014	REED STOP	8		
10	10	77280	SCREW, REED STOP (9/16")	8		
11	11	20110	NUT, REED STOP SCREW	8		
12	74	5172A 6	PISTON AND PISTON PIN ASSEM	4		
12	743	3366A 2	PISTON AND PISTON PIN ASSEM	AR		
12	743	7716A 2	PISTON AND PISTON PIN ASSEM	AR		
13	40	47276	LOCK RING, PISTON PIN	8		
14	39	27841A12	PISTON PIN	1		
14	39	28616A12	PISTON RING (.015 OVERSIZE)	1		
14	39	89822A12	PISTON RING (.030 OVERSIZE)	1		
15	632	7621A 3	CONNECTING ROD AND CAP AS:	4		
16	10	45379	SCREW, CAP TO ROD - WITH N	8		
17	11	20061	NUT, ROD SCREW - WITH NUT	8		
16	10	91012	SCREW, CAP TO ROD - WITHO	8		
18	29	20063	NEEDLE BEARING, PISTON PIN	108		
19	12	47275	WASHER, NEEDLE LOCATING	8		
20	29	20046	NEEDLE BEARING, CRANKPIN	100		
21	547	7060A 2	CENTER MAIN BEARING ASSEM	1		
22	17	20032	DOWEL PIN, CENTER MAIN BE	2		
23	29	71422	NEEDLE BEARING	56		
24		26113	RACE, OUTER	1		
25	53	26933	SNAP RING, OUTER RACE	1		
26	10	76630	SCREW, CENTER MAIN BEARI	2		